

#### WHERE TO USE

Formation of bonded, unbonded and floating screeds on both existing and new concrete prior to the installation of wood, PVC, linoleum, ceramic tiles, natural stone, carpet or any other flooring where rapid drying is required for short installation times.

Suitable for indoor and outdoor use.

#### Some application examples

- Formation of screeds set to light foot traffic after 12 hours and completely dry after 4 days, for laying resilient flooring and 4 days for wooden flooring.
- Formation of screeds on which ceramic tiles can be laid after 24 hours and natural stone after 2 days.
- Patching and repairing floor screeds where rapid restoration is required.
- Preparation of screeds incorporating underfloor heating systems without the need for polymer additives.

#### **TECHNICAL CHARACTERISTICS**

**Topcem** is a special hydraulic binder which, when mixed with graded aggregates and water, can produce mortars that can harden in approximately 24 hours, and dry in approximately 4 days.

#### **RECOMMENDATIONS**

- Do not mix Topcem with other cement, lime, gypsum or Mapecem etc.
- Do not leave **Topcem** dry-mixed with aggregates, immediately add the correct quantity of water to the mix.

- Do not mix Topcem just with fine sand, use aggregates graded from 0 to 8 mm (for screeds up to 5-6 cm thick).
- Do not mix **Topcem** with an excessive quantity of water.
- Do not add water and remix **Topcem** after it has started to set.

### **APPLICATION PROCEDURE Preparating the substrate**

All substrates are suitable for receiving a **Topcem** screed. Isolate the substrate with a sheet of polyethylene or similar; in the case of rising damp provide a suitable waterproof membrane. If the screed is not of the self-bearing type, and the old cementitious, stone or ceramic substrate needs to be dry, resistant to compression and tension, free from cracks, dust, loose material, oil, paint, wax and traces of gypsum. For other types of substrates consult MAPEI's Technical Service.

#### UNBONDED SCREEDS (35 to 60 mm thick) Preparing the mix

Carefully mix the **Topcem** with graded aggregates 0-8 mm in diameter and water, in a mixer or batcher for at least 5 minutes.

The mix must be spread, tamped and levelled in the shortest possible time and in any event not more than an hour after preparation. Particular care must be taken with the quantity of water which must be such as to obtain a mix with a "damp earth" consistency that under a float finish will compact to produce a closed and smooth surface without water bleed.

## Topcem



Mixing Topcem in a mini-batcher



Mixing Topcem with an automatic pumping



Batching a Topcem mix

#### **TECHNICAL DATA (typical values)**

PRODUCT IDENTITY				
Consistency:	powder			
Colour:	grey			
Bulk density (kg/m³):	850			
Dry solids content (%):	100			
EMICODE:	EC1 R Plus - very low emission			
APPLICATION DATA (at +23°C - 50% R.H.)				
Mixing ratio:	200-250 kg of <b>Topcem</b> with 1 m <sup>3</sup> of aggregate (diameter from 0-8 mm) and 110-130 kg of water for dry aggregate			
Density of the mix (kg/m³):	2100			
Mixing time:	5-10 minutes			
Working time of mix:	60 minutes			
Application temperature:	from +5°C to +35°C			
Set to light foot traffic:	after 12 hours			
Ready for use:	4 days			
Application of levelling compound:	after 1-4 days			
Waiting time before installation:	24 hours for ceramic tiles 2 days for stone material 4 days for resilients and wood			
Residual moisture after 4 days (%):	< 2.0			
FINAL PERFORMANCE DATA				
Resistance to alkalis:	excellent			
Resistance to oils:	excellent (poor to vegetable oils)			
Resistance to solvents:	excellent			
Temperature when in use:	from -30°C to +90°C			

**Topcem**, aggregates and water can be mixed using:

- a drum mixer;
- an ordinary concrete mixer;
- a screw mixer;
- a truck mixer;
- an automatic pressure pump.

Mixing manually with a shovel is not recommended as it does not permit good dispersion of the components of **Topcem** components resulting in the need to increase the quantity of water in order to obtain the right mix. Where it is not possible to use a mechanical mixer and for small area that require mixing by hand, it is recommended to thoroughly dry mix the **Topcem** with the aggregates before adding the water in small amounts, turning the mix until a "damp earth" consistency is obtained.

On compressible substrates Topcem screeds must be thick enough and

should be reinforced with adequate steel mesh.

#### RECOMMENDED DOSAGE

**Topcem** 200-250 kg/m<sup>3</sup>

Graded aggregates

0-8 mm in diameter 1650-1800 kg/m³ Water 110-130 kg/m³ for

dry aggregate. The amount of water could vary depending on the moisture in the aggregate

or:

**Topcem** one 20 kg bag

Graded aggregates

0-8 mm in diameter 140-160 kg Water 10-12 kg for dry

aggregate. The amount of water could vary depending on the

moisture in the aggregate

#### Spreading the mix

The Topcem mix should be spread in the same way as a normal screed. A polyethylene isolating sheet (or other similar material) must be laid to create a separating layer between the screed and the supporting substrate. This separating layer also provides the function of a vapour barrier, preventing damp rising from the substrate and also dehydration of the Topcem screed due to rapid absorption of water; the absorbed water, rising subsequently would retard the drying process. Topcem screeds are prepared using the same techniques as for ordinary cement screeds, preparing levelling strips, laying the mix, carefully compacting it and then tamping for the required surface finish.

Where it is necessary to incorporate piping or sheathing in the **Topcem** screed the upper layer which must not be less than 2 cm thick, should be reinforced with galvanized steel mesh of not more than 30x30 mm. Around the perimeter of the area and around columns etc., it is advisable to form an expansion joint about one centimetre wide between the wall and the screed with a flexible material (such as felt board, cork, polystyrene, etc.).

If the installation of the screed is interrupted away from a construction joint cut the day joint in the screed straight down and insert pieces of 3-6 mm diameter, steel rods 20-30 cm long, they should be spaced 20-30 cm apart to ensure perfect bonding and to avoid cracks and differing levels when work is resumed.

On average there is more time available for laying and working with Topcem screeds compared to traditional cement screeds. However the ambient temperature influences the setting and drying times.

#### **BONDED SCREEDS** (10 to 35 mm thick)

Preparing the mix, proportions and spreading the mix are exactly the same as for unbonded screeds, but first apply a Planicrete bonding slurry onto the perfectly clean substrate.

#### **DOSAGE OF THE BONDING SLURRY**

**Planicrete** 1 part by weight Water 1 part by weight **Topcem** 3 parts by weight

To ensure adhesion, spread the slurry onto the surface to be covered immediately before the Topcem screed (fresh screed on fresh slurry).

#### **FLOATING SCREEDS** (min. 55 mm thick)

The screed mix is prepared and applied in the same way as an unbonded screed. The insulation should have a high resistance to compression and not depress more then 3 mm under the anticipated final load. Where underfloor heating pipes are incorporated, they should be located a minimum of 25 mm below the surface of the screed. Additionally reinforcing mesh should be placed over the pipes.

The underfloor heating may be commissioned after 4 days.

#### **MEASURING THE MOISTURE CONTENT**

Because of the particular composition and character of Topcem, ordinary electric moisture meters, do not give reliable values; residual moisture can only be recorded with a carbide hygrometer.

#### Cleaning

Tools can be cleaned with water.

#### CONSUMPTION

Consumption varies in relation to the thickness of the screed and the dosage of **Topcem**. For doses of 200-250 kg of **Topcem** per m<sup>3</sup> of aggregate consumption is 2-2.5 kg/m<sup>2</sup>/cm of thickness.

#### **PACKAGING**

20 kg paper sacks.

#### **STORAGE**

Topcem can be stored for 12 months in a dry place in the original packaging. The product complies with the conditions of Annex XVII to Regulation (EC) N° 1907/2006 (REACH) - All. XVII, item 47.

#### **SAFETY INSTRUCTIONS FOR** PREPARATION AND INSTALLATION

**Topcem** contains cement that when in contact with sweat or other body fluids causes irritant alkaline reactions and allergic reactions to those predisposed. It can cause damage to eyes. It is recommended to use protective gloves and goggles and to take the usual precautions for handling chemicals. If the product comes in contact with the eyes or skin, wash immediately with plenty of water and seek medical attention. For further and complete information about the safe use of our product please refer to the latest version of our Material Safety Data

PRODUCT FOR PROFESSIONAL USE.

#### **WARNING**

Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.

Please refer to the current version of the Technical Data Sheet, available from our website www.mapei.com



This symbol is used to identify Mapei products which give off a low level of volatile organic compounds (VOC) as certified by GEV (Gemeinschaft Emissionskontrollierte Verlegewerkstoffe, Klebstoffe und Bauprodukte e.V.), an international organisation for controlling the level of emissions from products used for floors.



Our Commitment To The Environment MAPEI products assist Project Designers and Contractors create innovative LEED The Leadership in Energy and Environmental Design) certified projects, in compliance with the U.S. Green Building Council.

All relevant references for the product are available upon request and from www.mapei.com



Preparing a levelling



Screeding Topcem



Power floating the surface of a Topcem screed



Detail of a Topcem screed with reinforcement rods

# Topcem





Spreading the anchoring slurry for bonded Topcem screeds

MECHANICAL RESISTANCE EN 13892 AND MOISTURE IN SCREEDS WITH TOPCEM (20 kg), GRADED DRY AGGREGATE 0-8 mm (160 kg) AND WATER (11 kg)			
TIME	MECHANICAL RESISTANCE (N/mm²)		MOISTURE at +23°C - 50% R.H.
(days)	COMPRESSIVE STRENGTH	FLEXURAL STRENGTH	Measured on samples 4x4x16 cm
1	> 8	> 3	< 3.5
4	> 15	> 4	< 2.0
7	> 22	> 5	-
28	> 30	> 6	-

Topcem is not a rapid setting binder, therefore workability is like a normal cement screed.



